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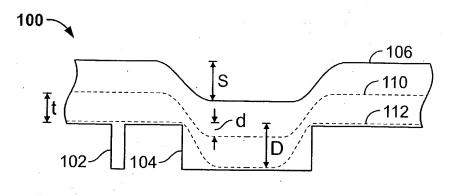


FIG. 1A

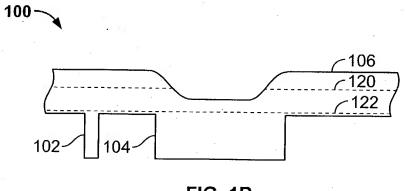


FIG. 1B

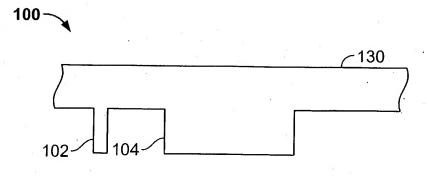


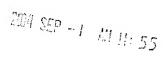
FIG. 1C

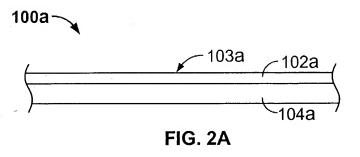
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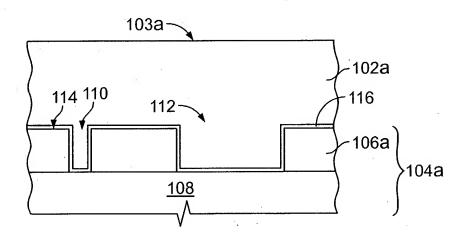
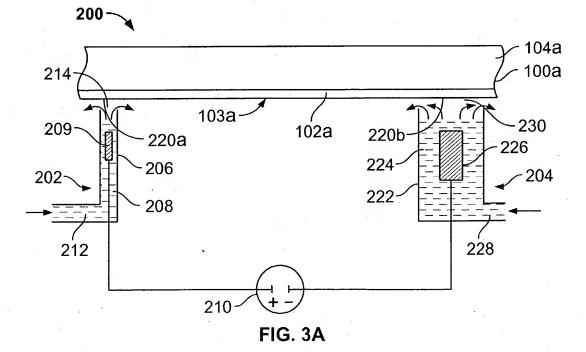


FIG. 2B



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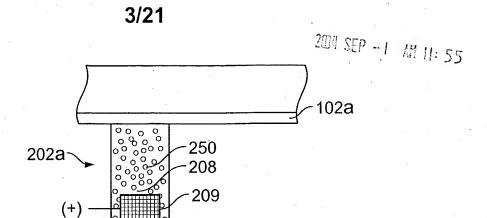


FIG. 3B

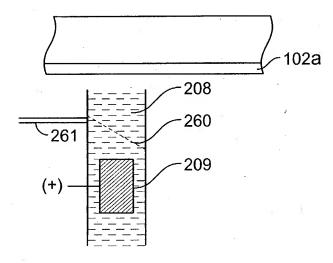


FIG. 3C

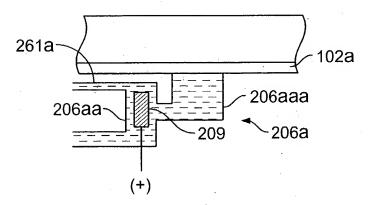


FIG. 3D

MECHANICAL POLISHING

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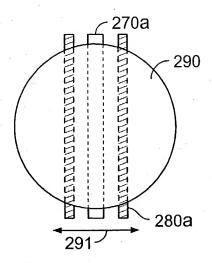


FIG. 3E

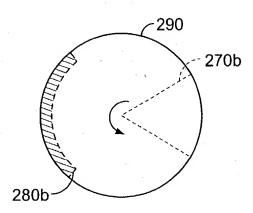


FIG. 3F

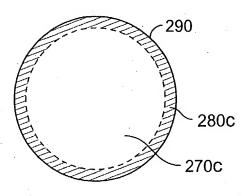


FIG. 3G

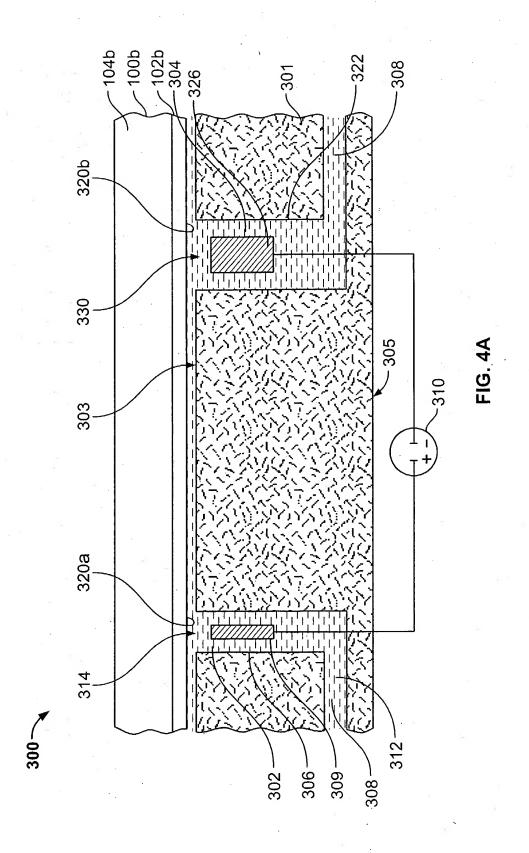
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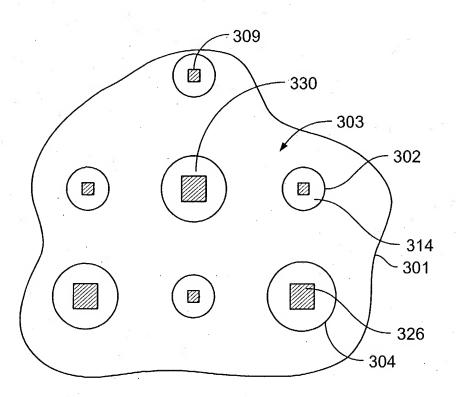
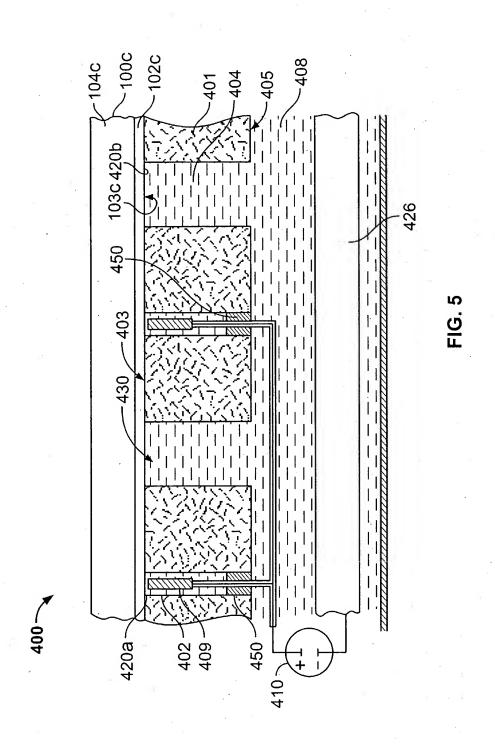


FIG. 4B

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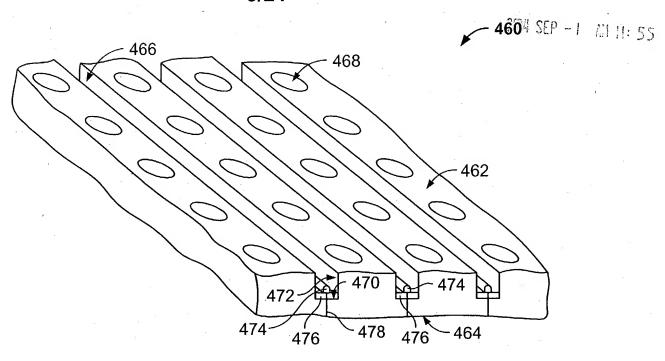


FIG. 6A

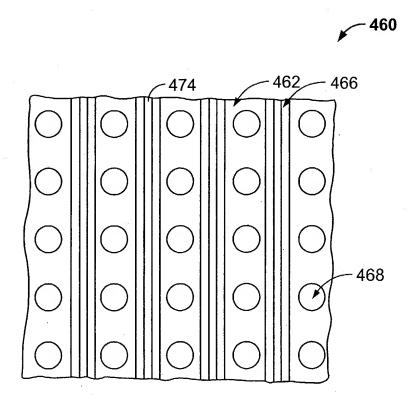


FIG. 6B

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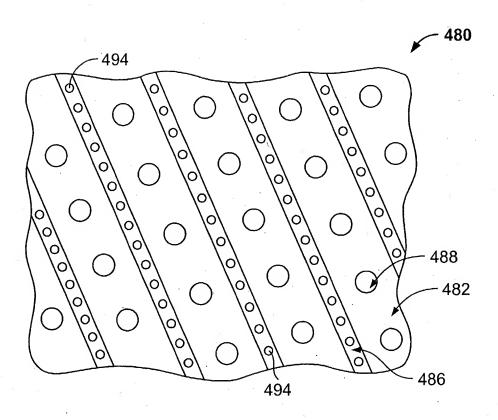


FIG. 7A

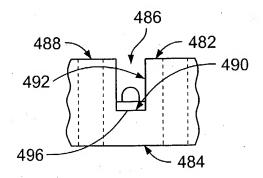


FIG. 7B

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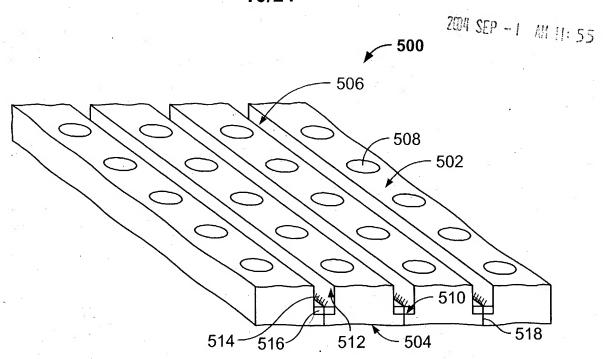


FIG. 8A

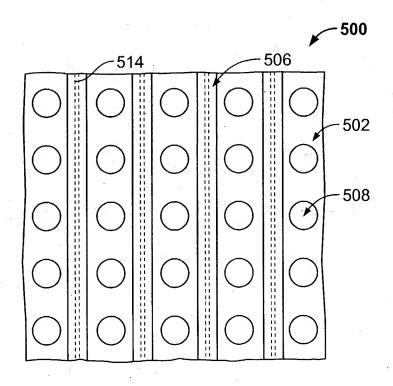


FIG. 8B

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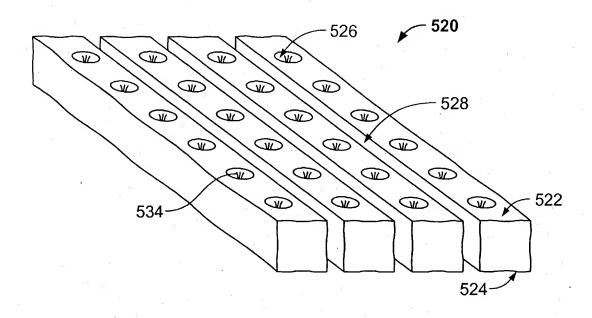


FIG. 9A

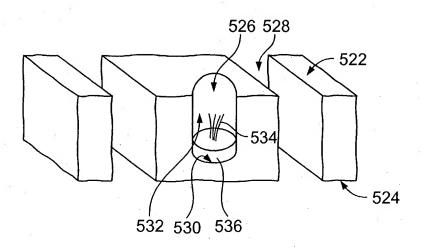


FIG. 9B

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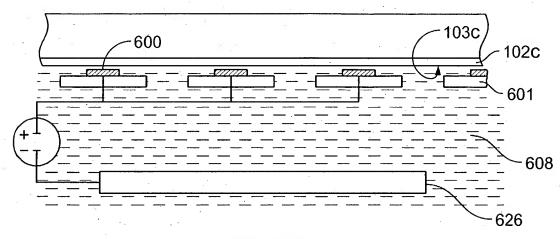


FIG. 10A

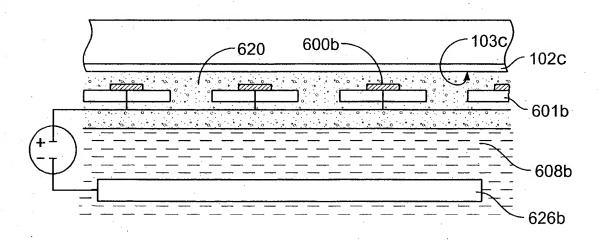
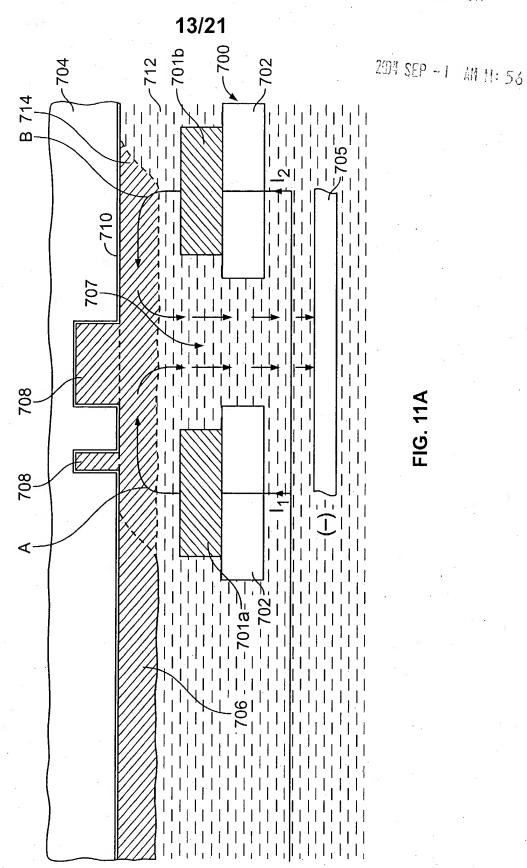


FIG. 10B

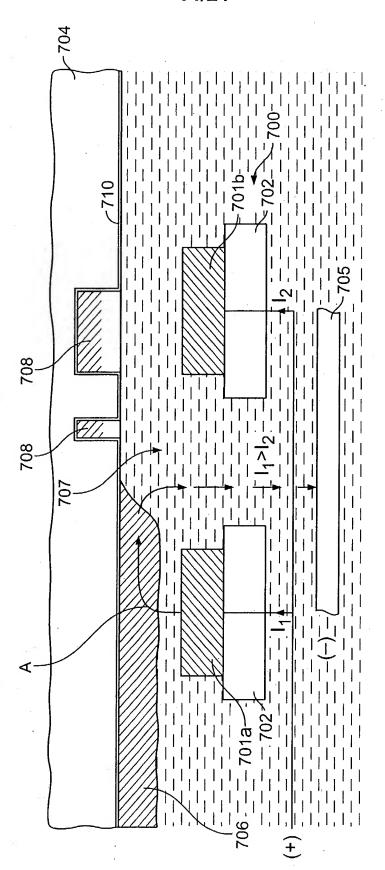


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FIG. 11B

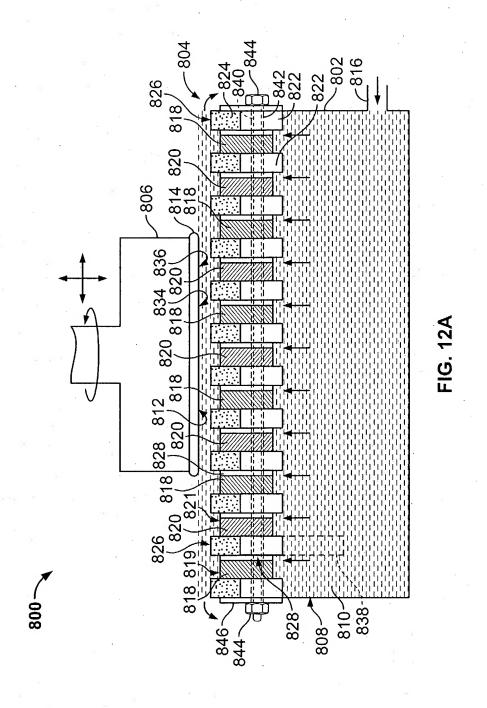
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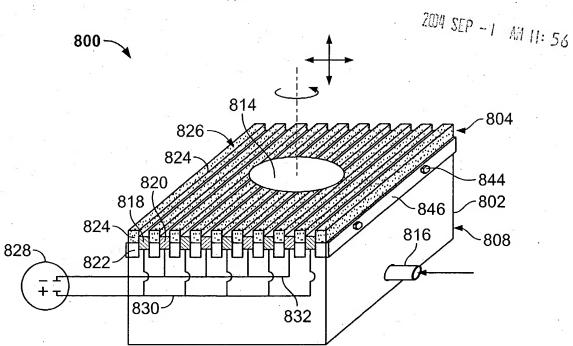


FIG. 12B

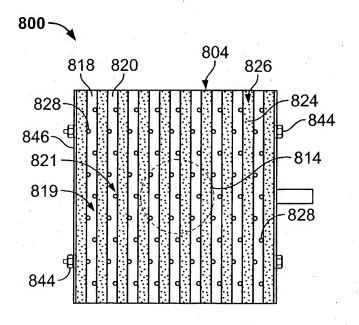


FIG. 12C

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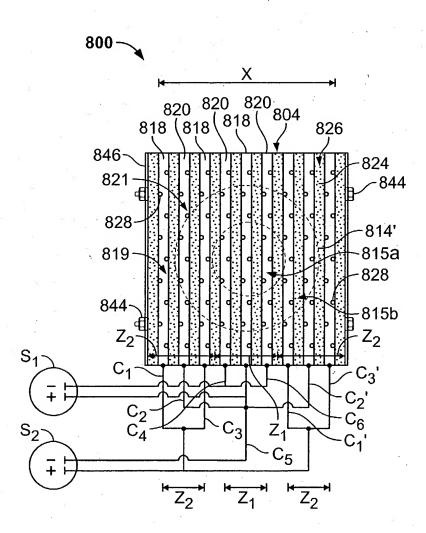
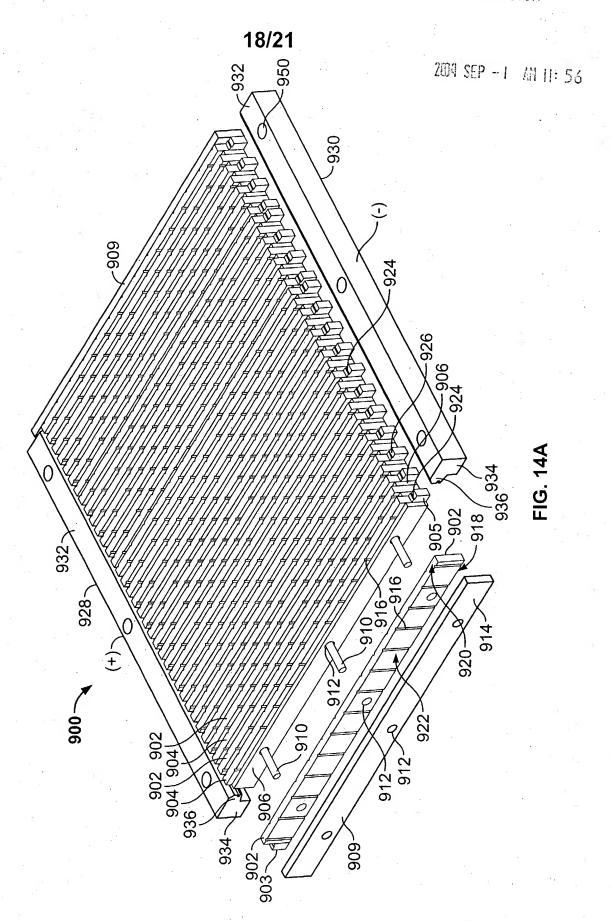


FIG. 13

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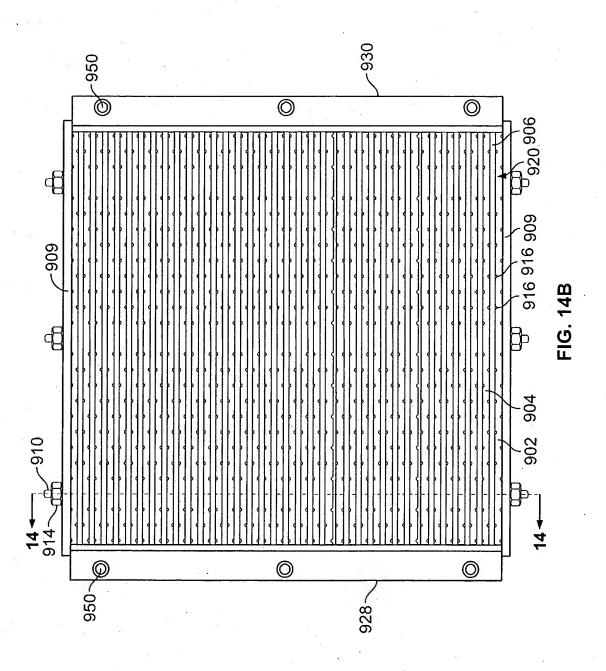
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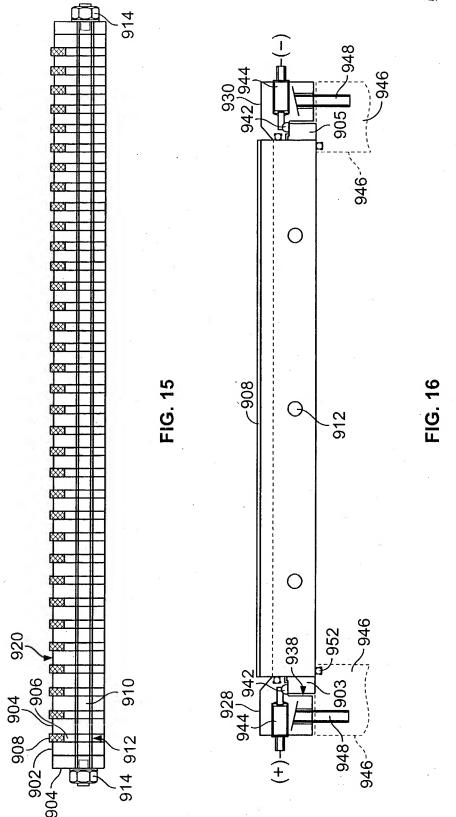


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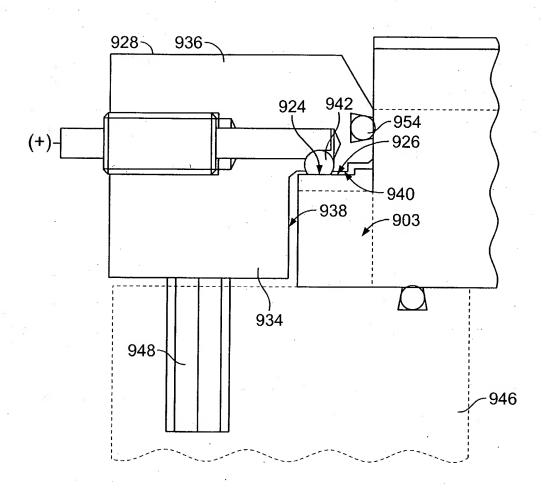


FIG. 17